

## JOB OVERVIEW /

As a CNC Machine Operator you will be responsible for loading & operating a variety of machines including our Esprit Viper flat bed plasma cutter, PythonX plasma coping machine & Akyapak cut & drill line in order to prepare structural steel for fabrication. You will need to work efficiently & safely to ensure production deadlines are met.

<b>JOB TITLE /</b>	CNC Machine Operator
<b>LOCATION /</b>	On-site
<b>JOB TYPE /</b>	Full-time, permanent
<b>RATE /</b>	£15.50 - £16.50 p/h
<b>HOURS /</b>	20:00 – 06:00, Monday – Thursday (4x 10 hour shifts with paid 30 min. break)

## KEY RESPONSIBILITIES /

- / Operate a variety of CNC machines as directed by your line manager.
- / Load & unload materials (this may require use of an overhead crane & other heavy machinery)
- / Manual lifting & manoeuvring of materials.
- / Adjust machine settings to desired product specification.
- / Use operating system to select & run pre-designed production programmes.
- / Coordinate with purchasing to maintain inventory of tooling to avoid downtime.
- / Implement routine machine cleaning & maintenance, focusing on preventive maintenance.
- / Assist in quality control during manufacturing stage.
- / Troubleshoot issues to help reduce breakdowns & downtime,
- / Train new & existing staff on machine operation procedures (as and when required).
- / Adhere to all Health & Safety & company standards.

## SKILLS & EXPERIENCE /

- / Previous engineering/manufacturing experience (preferably with structural steelwork).
- / Strong understanding of CNC machinery.
- / Analytical & good problem solving abilities..
- / Good communication at all levels.
- / Ability to work under pressure & meet strict deadlines.
- / Competent in reading & interpreting technical drawings (Tekla Structures).
- / Able to work alone as well as within a team.
- / Safety conscious.
- / Fork lift truck & overhead crane licences (preferred, however training can be provided).

## BENEFITS /

In addition to a competitive salary, we offer the following benefits to all employees. \*

- / Life Insurance
- / Health cash plan
- / Wellbeing support
- / Health screening
- / Employee Assistance Programme (EAP)
- / Long-term sickness cover
- / Peoples Pension (state scheme)
- / 28 days holiday (including statutory holidays)
- / On-site parking

*\*Certain benefits are only available following successful completion of a probation period.*

## THE COMPANY /

Midland Structures Ltd is a well-established Structural Steelwork Contractor based in the West Midlands. We offer a coordinated design, manufacture, and installation solution for all types of steel structures.

Through investment and innovation, we have developed a supply chain capable of accommodating our customer's requirements with projects ranging from 1 tonne up to 1000 tonnes. With the latest software and machinery, we are able to process in excess of 150 tonnes of steelwork per week.

Our 70,000 sq. ft. factory is equipped with two cut and drill lines, submerged arc welding, in house shot blasting, plasma cutting, robotic coping, off site assembly and a dedicated intumescent paint facility. Our Cutting-Edge facility reliably gives customers steelwork delivered on time and within budget allowing us to focus on building relationships within the industry.

## HOW TO APPLY /

Please send a copy of your CV (including contact details) to Nick Westwood, our in-house Talent Acquisition Specialist: [careers@midlandstructures.com](mailto:careers@midlandstructures.com).

Alternatively, you can apply for this position from our own careers page [midlandstructures.com/careers/](https://midlandstructures.com/careers/)